



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4935-1
Job Sheet 169821



Part No: D4935-1

Job Qty: 20 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/22/17

Job Tracking No:

Due Date: 1/8/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 13.10.02 NEW ISSE DD VERF:JLM IPP REV:B 14.06.18 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		1/6/18	0.00	0.00	Start Up Waterjet		OK 17/12/29
100	Waterjet	20 pcs		1/6/18	0.00	0.73	Waterjet1		OK 17/12/29
110	QC	20 pcs		1/6/18	0.00	0.00	QC2 Waterjet-1		OK 17/12/29
120	QC	20 pcs		1/6/18	0.00	0.00	QC8-5		OK 17/12/29
130	Brake NC	20 pcs		1/6/18	0.01	0.29	Brake NC 2		OK 17/12/29
140	QC	20 pcs		1/6/18	0.00	0.00	QC5		OK 17/12/29
150	HandFinish	20 pcs		1/6/18	0.00	0.22	HandFinish1		OK 17/12/29
160	QC	20 pcs		1/6/18	0.00	0.00	QC7-4		OK 17/12/29
170	Powdercoat	20 pcs		1/8/18	0.00	0.23	Powdercoat11		OK 17/12/29
180	QC	20 pcs		1/8/18	0.00	0.00	QC3		OK 17/12/29
190	Packaging	20 pcs		1/8/18	0.00	0.00	Packaging3-2	ST 128	OK 17/12/29
200	QC21-SA	20 Ea		1/8/18	0.00	0.00	QC21		OK 17/12/29

Part Op 100 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr as required
Descriptions: 170 - START TIME: 1:30 OVEN TEMPERATURE: 320 FINISH TIME: 2:00

122878

21 JAN 19 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.063	0	336	0	0

Part Specifications

Specifications could not be found.

PART NO:
Revision:
Operation:
Change No:

Start up Operation

D4935-1

Mounting Bracket



DART
AEROSPACE
S027533

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 12/29/17
Job No: 169821



Dart Hawkesbury
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Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D4935-1 Revision: Mounting Bracket														
200	QC21-SA	S027533	169821	20 Ea	0	S027533	ST128	Bin	Stock	12/29/2017	Issue Container			
Operation Totals:		1		20	0									
Part Totals:		1		20	0									
Part Number: M6061T6S.063 Revision: 6061-T6 .063 Sheet														
100	Receive sf	S027532	169821	0 sf	0	M134604	MAT021		Stock	12/29/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		2		20	0									

Plex 1/19/2018 8:37 AM Dart.Lajeunesse.Marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								